UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO.

: 6,825,551 B1

Page 1 of 1

DATED

: November 30, 2004

INVENTOR(S) : Antonio Do Bento Vieira

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8,

Line 62, change "opening," to -- opening in the die carrier, --.

Column 10,

Line 18, change "opening," to -- opening in the die carrier, --.

Line 32, change "opening and" to -- opening in the die carrier and --.

Signed and Sealed this

Sixteenth Day of August, 2005

JON W. DUDAS

Director of the United States Patent and Trademark Office